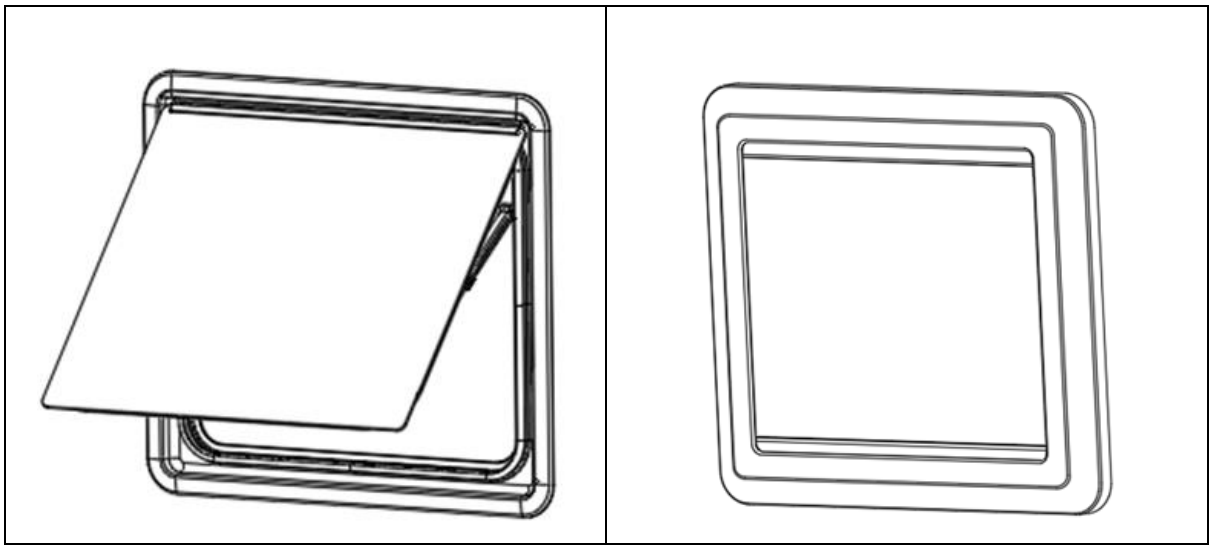
PUSH OUT WINDOW
with ROLLER BLIND and FLYSCREEN

Installation Manual



NOTE: Please read this manual carefully before installing and using this appliance. Retain manual for future reference.

Version 3.0 dtd JULY 2025

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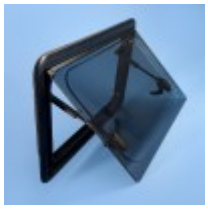
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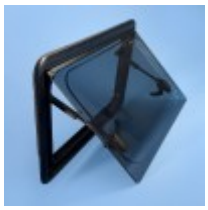
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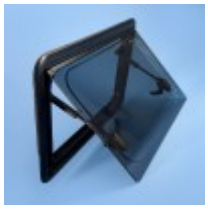
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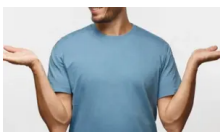
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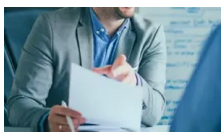
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1. General Safety Instructions

- Read this installation instruction thoroughly.
- Incorrect installation or operation may void any warranty.
- Incorrect use or operation may cause serious injury.

2. Package Contents

- Outer Panel Assembly x 01 EA
- Panel Assembly x 01 EA
- Inner Frame x 01 EA
- Fitting Accessories x 01 SET (M4-16 and M4-20 Screws)
- Installation Manual x 01 EA

3. Fitting Accessories

Window Dimension (w) x (H)mm	Screw Qty
500 x 350	10
700 x 800	14
900 x 450	14
900 x 500	14
900 x 900	16
1000 x 800	16
1100 x 450	16
1200 x 350	14
1200 x 500	16

Wall Thickness (mm)	Screw Length
25 – 30	M4 -16
30 – 35	M4 -20
35 – 40	M4 -25
40 – 45	M4 -30
45 – 50	M4 -35

4. Installation

It is recommended that the installation instructions are followed. Depending on the vehicle type, the installation requirements may vary.

STEP 1:

- Cut hole in the wall panel as shown in FIG 1.1
- Apply structural adhesive around the perimeter of the cut-out

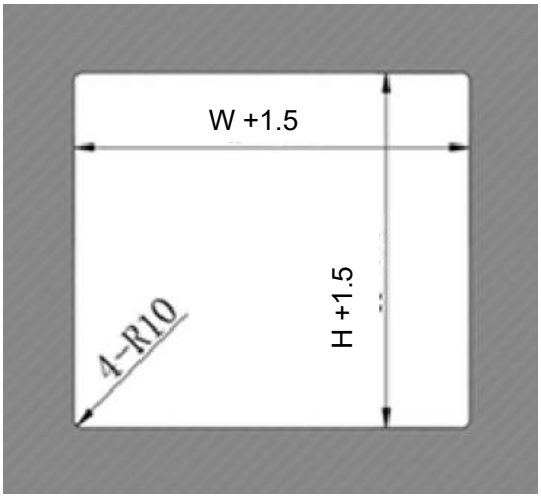


Fig 1.1. Cut-out Dimension

STEP 2:

- Place the outer panel into the cut out
- Check and ensure seal lip is not puckered. Unfurl the lip, if so.

NOTE: Ensure the window seal is properly seated to prevent water ingress. After installing the window, inspect the seal carefully (refer to picture below) to confirm it is correctly seated all around. Failure to do so may result in water leaks.



- Position the flange against the internal wall.
- Secure the flange to the outer panel using screws, applying a maximum torque of 10 Nm.

NOTE: Over-tightening or uneven screw tension may lead to water leakage.

- Apply a neutral cure adhesive along the outer panel where the seal meets the wall surface.
- Once the adhesive has cured, inspect for any gaps and reapply adhesive as needed.

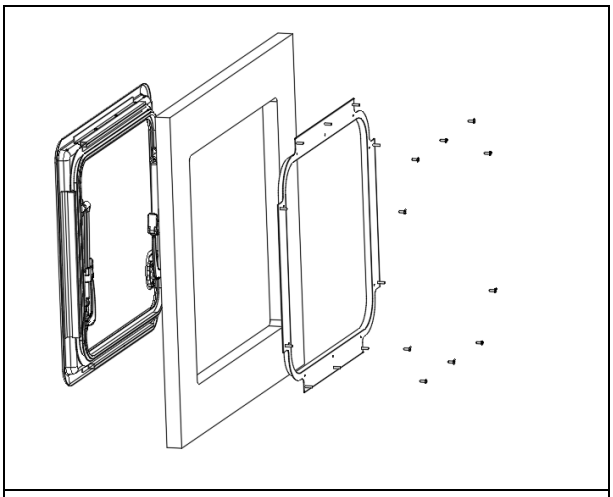


Fig 2.1 External Window Assembly

STEP 3:

- Align pin on the flange to the hole on the inner frame
- Push the inner frame against wall to fit

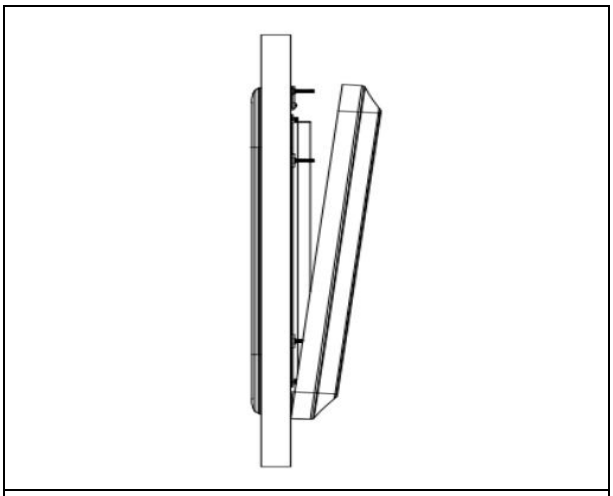


Fig 3.1 Inner Frame Assembly

5. Available Window Sizes

- Other window sizes are available on order. Kindly contact our Sales team for further enquiries.

Part No.	Cut-out Dimensions (W)x(H)mm	External Window Dimensions (W)x(H)mm	Inner Frame Dimension (W)x(H)mm
054161	500 x 350	540 x 385	550 x 400
054170	700 x 800	740 x 835	750 x 850
054171	900 x 450	940 x 485	950 x 500
054172	900 x 500	940 x 535	950 x 550
054175	900 x 900	940 x 935	950 x 950
054178	1000 x 800	1040 x 835	1050 x 850
054179	1100 x 450	1140 x 485	1150 x 500
054182	1200 x 500	1240 x 535	1250 x 550

6. Warranty

This product is covered under a 12 months warranty period. Kindly refer to the warranty policy terms and conditions available on Camec website.

For further information or assistance, please contact our National Customer Support Team or visit Camec website.

1. Australia on 1300 422 632 or camec.com.au
2. New Zealand on 09 257 2419 or camec.co.nz

For any retail or trade enquiries, please contact our Sales office.

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